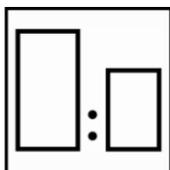


Wash Primer A320

FOR PROFESSIONAL USE ONLY

Description

Wash Primer A320 is a chromate-free, two component product for car refinishing. The special composition of its pigment and binding agent enable it to offer top quality corrosion protection and excellent adhesion.



3 A320 (Wash primer)
1 A001 (Activator)



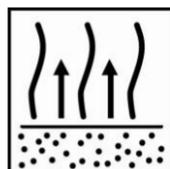
Use Donglai measuring stick



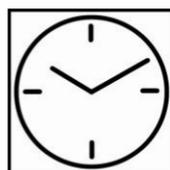
Spray gun set-up:	Application pressure:
1.7-2.0mm(suction type gun)	1.7-2.2 bar at the spray gun air inlet
1.5-1.7mm((gravitational type)	



2 ~ 3 coats
Apply 2~3 single coats (10~15 μm)



Between coats	Before surfacer application
20-30seconds at 20 °C	5-10 minutes at 20 °C



Air-dry time at 68°F /20°C 30~ 60 minutes



Recoatible with all onwings surfacers



Use suitable respiratory protection
Onwings recommends the use of a fresh air supply respirator.

Wash primer A320

FOR PROFESSIONAL USE ONLY

Suitable substrates

Steel, Zinc-coated steel, Stainless steel and Aluminum

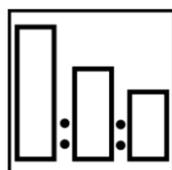
Product and additives

Wash primer A320
A001 Hardener

Basic raw materials

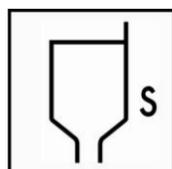
2K Wash primer A320: polyvinyl butyral resins
Activator: phosphoric acid

Mixing



3 A320
1 A001
Use measuring stick

Viscosity



16 - 18 seconds – DIN Cup 4 at 20 °C



Spray gun set-up	Application pressure
Gravity feed gun 1.5-1.7 mm	1.7-2.2 bar at the spray gun air inlet
suction type gun 1.7-2.0mm	



Surface cleaning, remove any surface contamination prior to the application

Wash primer A320

FOR PROFESSIONAL USE ONLY

Stir before use

Stir product thoroughly before use

Pot-life

2 hour at 20 °C

Film thickness

By using the recommended application: 10 - 15 µm.

Material usage

By using the recommended application, the theoretical material usage is ±5.0 m²/liter RTS mixture. The practical material usage depends on many factors i.e. shape of the object, roughness of the surface, application techniques, pressure and application circumstances.

Cleaning of equipment

onwings solvents

Product storage

Product shelf-life is 2 years when products are stored unopened at 20 °C. Avoid extreme temperature fluctuation.