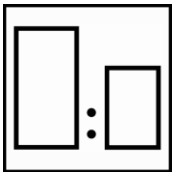


# Wash Primer A320

FOR PROFESSIONAL USE ONLY

Description
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Wash Primer A320 is a chromate-free, two component product for car refinishing. The special composition of its pigment and binding agent enable it to offer top quality corrosion protection and excellent adhesion.



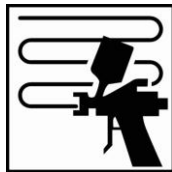
3 A320 (Wash primer)  
1 A001 (Activator)



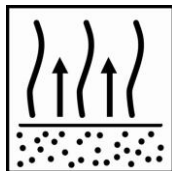
Use Donglai measuring stick



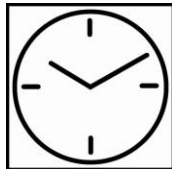
Spray gun set-up:	Application pressure:
1.7-2.0mm(suction type gun)	1.7-2.2 bar at the spray gun air inlet
1.5-1.7mm((gravitational type)	



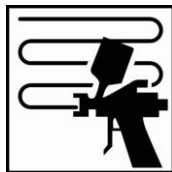
2 ~ 3 coats  
Apply 2~3 single coats (10~15 µm)



Between coats	Before surfacer application
20-30seconds at 20 °C	5-10 minutes at 20 °C



Air-dry time at 68°F /20°C      30~ 60 minutes



Recoatable with all onwings surfacers



Use suitable respiratory protection  
Onwings recommends the use of a fresh air supply respirator.

# Wash primer A320

FOR PROFESSIONAL USE ONLY

## Suitable substrates

Steel, Zinc-coated steel, Stainless steel and Aluminum

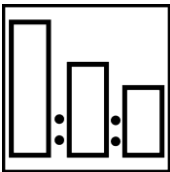
## Product and additives

Wash primer A320  
A001 Hardener

## Basic raw materials

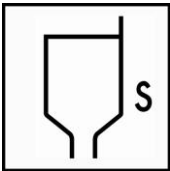
2K Wash primer A320: polyvinyl butyral resins  
Activator: phosphoric acid

## Mixing



3 A320  
1 A001  
Use measuring stick

## Viscosity



16 - 18 seconds – DIN Cup 4 at 20 °C



Spray gun set-up	Application pressure
Gravity feed gun1.5-1.7 mm	1.7-2.2 bar at the spray gun air inlet
suction type gun 1.7-2.0mm	



Surface cleaning, remove any surface contamination prior to the application



# Wash primer A320

FOR PROFESSIONAL USE ONLY

**Stir before use**



Stir product thoroughly before use

**Pot-life**

2 hour at 20 °C

**Film thickness**

By using the recommended application: 10 - 15 µm.

**Material usage**

By using the recommended application, the theoretical material usage is ±5.0 m<sup>2</sup>/liter RTS mixture. The practical material usage depends on many factors i.e. shape of the object, roughness of the surface, application techniques, pressure and application circumstances.

**Cleaning of equipment**

onwings solvents

**Product storage**

Product shelf-life is 2 years when products are stored unopened at 20 °C. Avoid extreme temperature fluctuation.