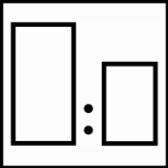



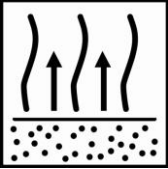




M series Basecoat toners

FOR PROFESSIONAL USE ONLY

| Description | |
|--|---|
| M series solventborne basecoat provides excellent coverage, metallic arrangement and sprayability property. M series basecoat must be used in conjunction with onwings clear coat. | |
|  | 100 M series basecoat 60-80 Thinner |
|  | Use Donglai measuring stick |
|  | Spray gun set-up: Application pressure: 1.2-1.5 mm 1.7-2.2 bar at the air inlet |
|  | 2 ~ 3 coats Apply 2~3 single coats (15~20 μm) |
|  | Between coats Before clear coat application 3-5 minutes at 20 °C 15-20 minutes at 20 °C Thinner selection according temperature Flash-off time depending on oven type |
|  | Clear coat application See clear coat TDS |
|  | Use suitable respiratory protection onwings recommends the use of a fresh air supply respirator. |

M series Basecoat toners

FOR PROFESSIONAL USE ONLY

Suitable substrates

Existing OEM finishes
All other current onwings preparatory products-surfacers

Product and additives

Product name

M Series solventborne basecoat toners

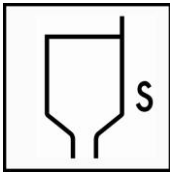
Thinners

A736 Slow dry Thinner; repairs at 25-35 °C
A734 standard Thinner; repairs at 15-25 °C
A732 Fast dry Thinner; repairs at 5-15 °C

Basic raw materials

M Series Basecoat toners: Acrylic resins
Thinner: Physical drying solvents

Viscosity



16 - 18 seconds – DIN Cup 4 at 20 °C

Spray gun set-up / application pressure



| | |
|------------------|------------------------------|
| Spray gun set-up | Application pressure |
| 1.2-1.5 mm | 1.7-2.2 bar at the air inlet |



Surface cleaning, remove any surface contamination prior to the application

Mixing



Mixing Machine
Stir M series Toners on mixing machine every 12 hours for 15 minutes



M series Basecoat toners

FOR PROFESSIONAL USE ONLY

Stir before use



Stir product thoroughly before mixing.

Pot-life

6 months at 20 °C

Film thickness

By using the recommended application: 15 - 20 µm.

Cleaning of equipment

onwings Solvents

Product storage

Product shelf-life is 2 years when products are stored unopened at 20 °C. Avoid extreme temperature fluctuation.