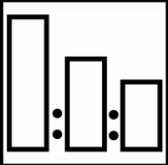


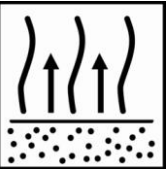




Plastic Primer

FOR PROFESSIONAL USE ONLY

Description	
Plastic primer A835 is grey colored 1K PP resin primer which is designed for plastic parts.	
	Spray in time after mix uniformity, add 0-20% thinner if necessary
	Spray gun set-up: Application pressure: 1.5-1.7mm(suction type gun) 1.7-2.2 bar at the air inlet 1.4-1.6mm((gravitational type) 1.5-2.0 bar at the air inlet
	2 x 1 coat Apply 1-2 single coats
	Between coats 3-5 minutes at 20 °C
	Air-dry time at 68°F/20°C Wait 10-15 minutes to next process
	Use suitable respiratory protection Donglai onwings Car Refinishes recommends the use of a fresh air supply respirator.

Plastic Primer

FOR PROFESSIONAL USE ONLY

Product and additives

Product name

Plastic primer A835

Thinner

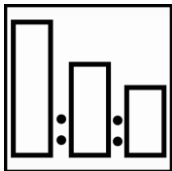
A736 Slow dry Thinner; repairs at 25-35 °C
A734 Standard Thinner; repairs at 15 °C-25 °C
A732 Fast dry Thinner; repairs at 5-15 °C

Basic raw materials



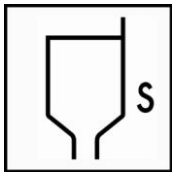
A835: 1K PP resin primer

Mixing



Spray in time after mix uniformity, add 1-20% thinner if necessary

Viscosity



16 - 18 seconds – DIN Cup 4 at 20 °C

Spray gun set-up / application pressure



Spray gun set-up	Application pressure
Gravity feed gun1.3-1.5 mm	1.7-2.2 bar at the spray gun air inlet
suction type gun 1.5-1.7mm	1.5-2.0 bar at the air inlet

Application process

Apply a full coat, allowing for a 5-8 minutes flash-off time at 20 °C.

Plastic Primer

FOR PROFESSIONAL USE ONLY

Film thickness

By using the recommended application

Drying times



Air-dry time at 68°F /20°C

Wait 10-15 minutes to next process

Cleaning of equipment

Onwings solvents

Product storage

Product shelf-life is 2 years when products are stored unopened at 20 °C. Avoid extreme temperature fluctuation.